



**Package Material Composition and Mass Calculation**

Customer: GSI  
 Package: 14X22 HFC BGA 260L  
 Device Type: GS8131xxxxGK  
 Die Size: 12.189x12.635 mm  
 Total Pck. Weight (mg): 1821.7

Provided By: IvanRC Chen  
 Date: 2015/12/19

	name	composition	CAS No.	%	mg.(ave)	mg.	%	PPM
underfill	ASE UA32					<u>26</u>	<u>1.43</u>	<u>14,273</u>
		1,6-Bis(2,3-epoxypropoxy)naphthalene	27610-48-6	10~20	3.90		0.21	2,141
		Bisphenol F type liquid epoxy resin	9003-36-5	5~15	2.60		0.14	1,427
		Bisphenol A type liquid epoxy resin	25068-38-6	5>	0.65		0.04	357
		Amine type hardener	trade secret	5~15	2.60		0.14	1,427
		Silicon dioxide	60676-86-0	55~65	15.47		0.85	8,492
		Carbon black	1333-86-4	1>	0.13		0.01	71
		Additive	trade secret	5>	0.65		0.04	357
Substrate	AUS 320 HL832NX-A+GHPL Immersion Tin Cu plating Cu foil					<u>412.9</u>	<u>22.67</u>	<u>226,660</u>
	SOP(SAC 305)						0.00	0
Thermally conductive silicone a AD01						<u>11</u>	<u>0.604</u>	<u>6,038</u>
		Aluminum oxide	1344-28-1	45	4.95		0.27	2,717
		Vinylpolydimethylsiloxane	68083-19-2	27.5	3.03		0.17	1,661
		Vinyl containing resin	68584-83-8	3	0.33		0.02	181
		Treated Filler	68909-20-6	24.5	2.70		0.15	1,479
Die	Silicon	Silicon	7440-21-3	100	162.60	<u>162.6</u>	<u>8.926</u>	<u>89,259</u>
Bump	98.2Sn/1.8Ag					<u>9.3</u>	<u>0.511</u>	<u>5105,192</u>
		98.2Sn of Bump	7440-31-5	98.2	9.13		0.501	5013.298
		1.8Ag of Bump	7440-22-4	1.8	0.17		0.009	91.893
Solder ball	SnAgCu 95.5/4/0.5_0.6mm					<u>223.8</u>	<u>12.29</u>	<u>122,854</u>
		Tin	7440-31-5	95.5	213.73		11.73	117,326
		Silver	7440-22-4	4.0	8.95		0.49	4,914
		Copper	7440-50-8	0.5	1.12		0.06	614
Heatslug	(Copper/Nickel/Chrome)					<u>976.075</u>	<u>53.58</u>	<u>535,812</u>
		Copper	7440-50-8	99.35	970		53.23	532,329
		Nickel	7440-02-0	0.6	5.86		0.32	3,215
		Chrome	-	0.05	0.49		0.03	268
Total						<u>1821.675</u>	<u>100</u>	<u>1000000</u>